



Technical Report: (9615) 313-0247
Date Received: NOVEMBER 09, 2015

NOVEMBER 18, 2015
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DUONG THI MINH HOANG
CNDNTN SAN XUAT THUONG MAI KEO DAN VA NHUA TONG HOP NGHIEP PHAT
24/15 KP BINH PHUOC B, P.BINH CHUAN, THUAN AN, BINH DUONG

Sample Description:	SON 2K MAU TREN SAT DEN – COLOR 2K PAINT ON BLACK IRON (HV913-HV07)		
Vendor:	CNDNTN SAN XUAT THUONG MAI KEO DAN VA NHUA TONG HOP NGHIEP PHAT	Sample Size:	/
Manufacturer:	SON HOA VIET – HOA VIET PAINT	VPN:	/
Buyer:	/	SKN/SKU No.:	/
Agent:	/		
Labeled Age Grade:	/	PO No.:	/
Appropriate Age Grade:	/	Ref #:	/
Client Specified Age Grade:	/	Country of Origin:	VIETNAM
Tested Age Grade:	/	Assortment No.:	/
UPC Code:	/	Department No.:	/
Phase of Production:	/	ITEM#:	/
Color:	/	Date of Production:	/
Program:	/	Model/Style#:	/
Previous No:	N/A	Country of Destination:	/

TEST:

- ASTM D3359 - Crosscut Adhesion test
- Resistance to Corrosion
- Hot & Cold Cycles Test

EXECUTIVE SUMMARY:

The sample(s) MEETS the following requirement(s):

- The criteria requirement of coating adhesion test in test result table.
- The Hot & Cold Cycles test of the client's specification.
- The Resistance to Corrosion test of the client's specification



BVCPS Contact information for this report.

Technical questions:

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BUREAU VERITAS CONSUMER PRODUCTS SERVICES (VN) LTD.

TERRY NGUYEN
AUTHORIZE REPORT APPROVER



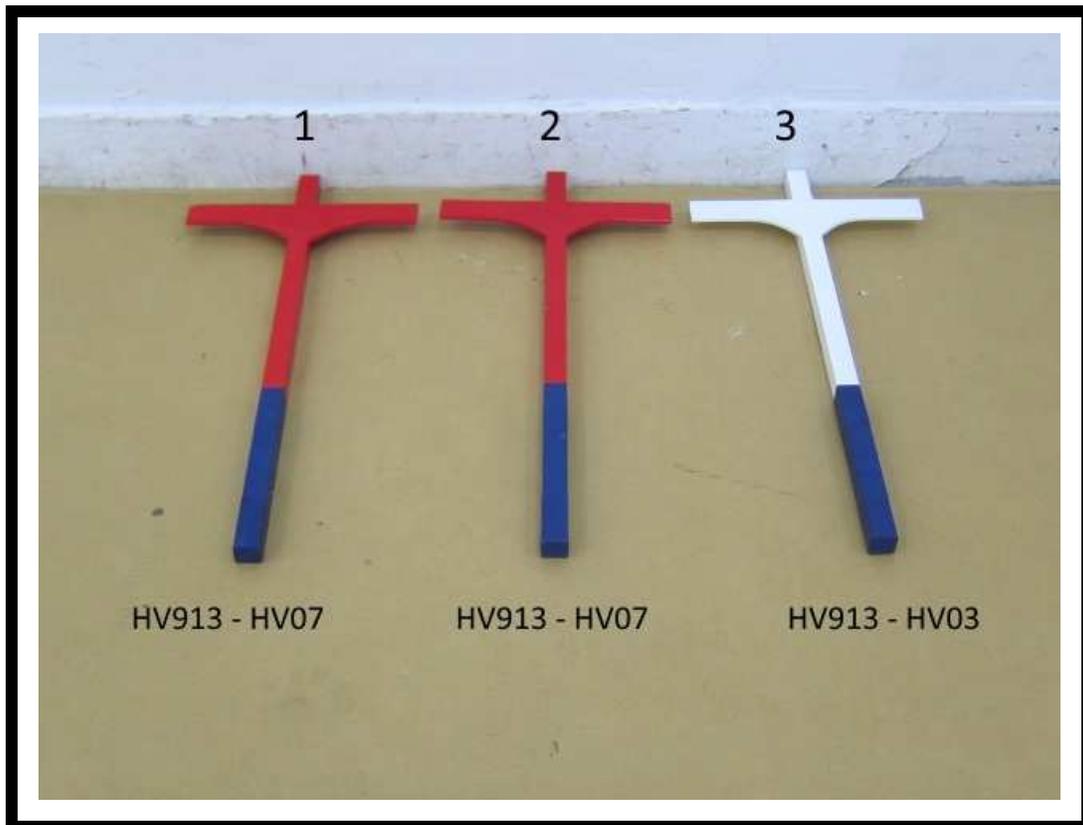
RESULT(S):

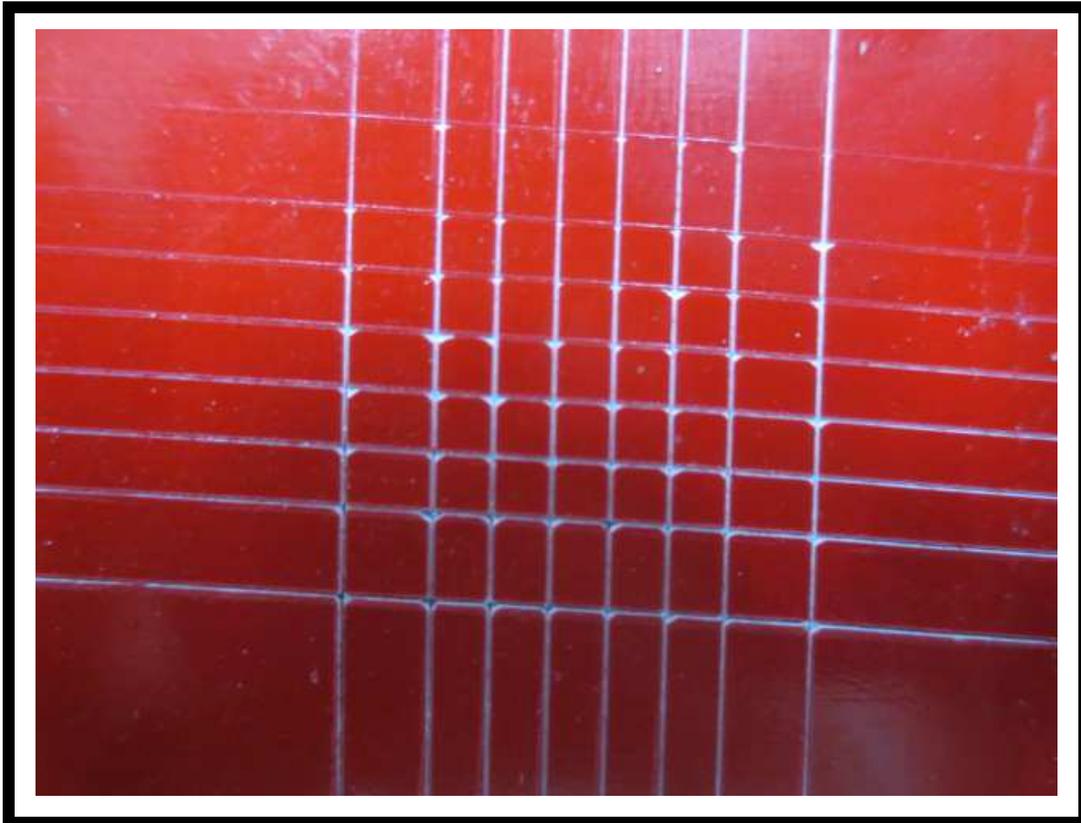
Evaluation	Citation / Method	Criteria	Results	Rating
Hot/ Cold Cycle Test	Client's Requirement	2 hours at 0°F (-18°C) and 2 hours at 120°F (49°C), test 10 cycles.	M (For Style 3)	PASS
Crosscut Adhesion test	ASTM D3359	Shall be Grade 4.0 or better. Cutting pattern shall be 2mm x 2mm	M (Style 1: Grade 4B)	PASS
Resistance to corrosion	Client's Requirement	Shall withstand 48 hours in 5% salt spray (fog) with no noticeable oxidation / corrosion / visual changes. Modification = 5% salt spray (fog).	M (For Style 2)	PASS

Results Key:

M	Meets	NM	Does Not Meet
NA	Not Applicable	NT	Not Tested
C	Claimed	R	Recorded

CLASSIFICATION OF ADHESION TEST RESULTS		
CLASSIFICATION	PERCENT AREA REMOVED	SURFACE OF CROSS-CUT AREA FROM WHICH FLAKING HAS OCCURRED FOR SIX PARALLEL CUTS AND ADHESION RANGE BY PERCENT
5B	0% None	
4B	Less than 5%	
3B	5 - 15%	
2B	15 - 35%	
1B	35 - 65%	
0B	Greater than 65%	





ADHESION TEST